



All-in-one walking trainer

User manual




This manual should always be in close proximity of the product.

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1. Symbols used in this manual

| | |
|--|--|
| Warning Symbol Indication of potentially hazardous situation. If not avoided it can result in serious injury or death. |  |
| Caution Symbol Indication of potentially hazardous situation which may result in minor or moderate injury. It may also be used to alert against unsafe practices. |  |
| Notification Symbol This symbol is used to notify correct use and handling of the product. |  |

2. General safety

| | |
|---|--|
|  | <p>This manual must be read and understood before use. Always keep this manual in close proximity of the product.</p> <p>The use, installation and service of this product must be in compliance with this manual to avoid accidents and serious personal injury.</p> <p>Never use or handle this product in other ways specified in this manual as it can result in personal safety hazards and/or cause damage to the product.</p> <p>Persons installing and/or using this product either as operator or user should have the necessary safety information and access to this manual.</p> <p>If the supply cord is damaged, it must be replaced by the manufacturer, its service agent or similarly qualified designated persons in order to avoid a hazard.</p> |
| | |



Do not perform repairs, disassembly or assembly operations, add-ons, re-adjustments or modification of the product beyond what is described in this manual. These must be carried out by Ropox or Ropox authorized personnel. Do not perform service while in use.

This appliance can be used by children aged from 8 years and above and persons with reduced physical, sensory or mental capabilities or lack of experience and knowledge if they have been given supervision or instruction concerning use of the appliance in a safe way and understand the hazards involved. Children shall not play with the appliance. Cleaning and user maintenance shall not be made by children without supervision.

Do not use the product if it has defects or have become damaged before being repaired or replaced.
If the control box makes unusual noise or smells, switch off the mains voltage immediately.

Take care that the cables are not damaged.

Unplug the mains cable on mobile equipment before it is moved.

The products must only be used in an environment that corresponds to their IP protection.



The information in this manual is based on correct installation in accordance with installation instructions for this product.

Ropox cannot be held liable if the product is used in any way that differs from stated in this manual and/or installation instruction.

Ropox reserve the right to amend this manual and reference documents without prior notice.

2.1 Product Unit label

| | |
|--|--|
| | <p>This product is CE-marked in accordance with:</p> <p>European Medical Device Directive 93/42/EEC, including amendments incorporated in Directive 2007/47/EEC.</p> <p>European Medical Device Regulation (EU)2017/745</p> <p>Council Directive 2006/42/EC on machinery</p> <p>Council Directive 2011/65/EU, RoHS</p> |
| | Manufacturer name and address |
| | Date of production |
| | Stock number |
| | Serial number |
| | Consult manual before use |
| | Operating interval of electrically operated equipment. The use of electrical height adjustable equipment can run at maximum 2 minutes, followed by an 18-minute break. |
| | Type B applied part. The product complies with IEC 60601-1 requirements to provide protection against electric shock. |
| | Consult manual for important safety related information, warnings and safety precautions. |
| | Class II, double isolated electrical components. |
| | Do not dispose as unsorted municipal waste. Product must be returned to a designated recycling station. |
| | Mobile phones or other portable RF emitting equipment should be no closer to the product than 30cm. |
| | Operating and storing temperatures may not exceed 5-40C° |

2.2 Sales and transport packaging

| | |
|---------------------------|--|
| Transport packaging label | |
| Sales packaging label | |

3. General requirements

3.1 Product information

| | | | | |
|---|---|--|-----------------------------|--------------------------------|
| Manufacturer: | Ropox A/S Ringstedgade 221, DK-4700 Naestved +45 55 75 05 00 Email: Info@ropox.com | | | |
| Product models | Part number | Model | Configuration | UDI |
| | 25-20035-8 25-20526-8 | Walking trainer 150kg Walking trainer 200kg | Combined Not convertible | 57075810810S6 57075810811S8 |
| MDD Class 93/68/EEC MDR Class 2017/745 | Class I | | | |
| Applied part classification 60601-1 | Type B applied part | | | |
| MEE Class 60601-1 | Class II | | | |
| Intended environments | This product is to be used only in: Professional Healthcare Environment Homecare Environment <i>The device is not intended for use in special environments as defined by IEC 60601-1-2</i> | | | |
| Maximum user weight according to DS/EN 10535:2007 | 150/200kg | | | |
| Power supply | 100-240V ~50/60Hz | | | |
| I in | Max 2.5A | | | |
| Intermittence | 2min use / 18min pause | | | |
| Height adjustment | 150-190cm | | | |
| Speed of actuation | ≈ 15mm/s | | | |
| IP rating | IPX4 | | | |
| Ambient temperature range | -5 °C to +40 °C Transport and storage +5 °C to +40 °C Operation | | | |
| Relative humidity: | 20% to 80% - non-condensing | | | |
| Materials in contact with patient | Sling | Polyester | | |
| | Spreader bar | St37 tube construction with powder coating. | | |

| Accessories | | |
|---------------------------|--|--|
| Item Number 25-20135-8 | Model/specification Walking Trainer kit | |

3.2 Product description

The all in one walking trainer system is a mobile personal lifter for people with limited mobility who need help with walking training. The health staff can lift people up to 150/200 kg by using different sails.

3.3 Intended purpose

The product is used in situations where a patient must be lifted from a sitting position and up to a standing position. The product must not be used for patient transport. The product must always be used with Ropox suitable lifting slings.

3.4 Intended population

Patient with mobility difficulties.

3.5 Intended operator

Intended operator must have relevant health professional training before using the product, as well as have read and understood this guide. Children, patient or lay person is not considered a suitable operator.

3.6 Essential performance

The lifting motor has a mechanical emergency lowering facility. In case of failure of electronics during use, this can be used to lower the patient to a safe height.

3.7 Basic safety

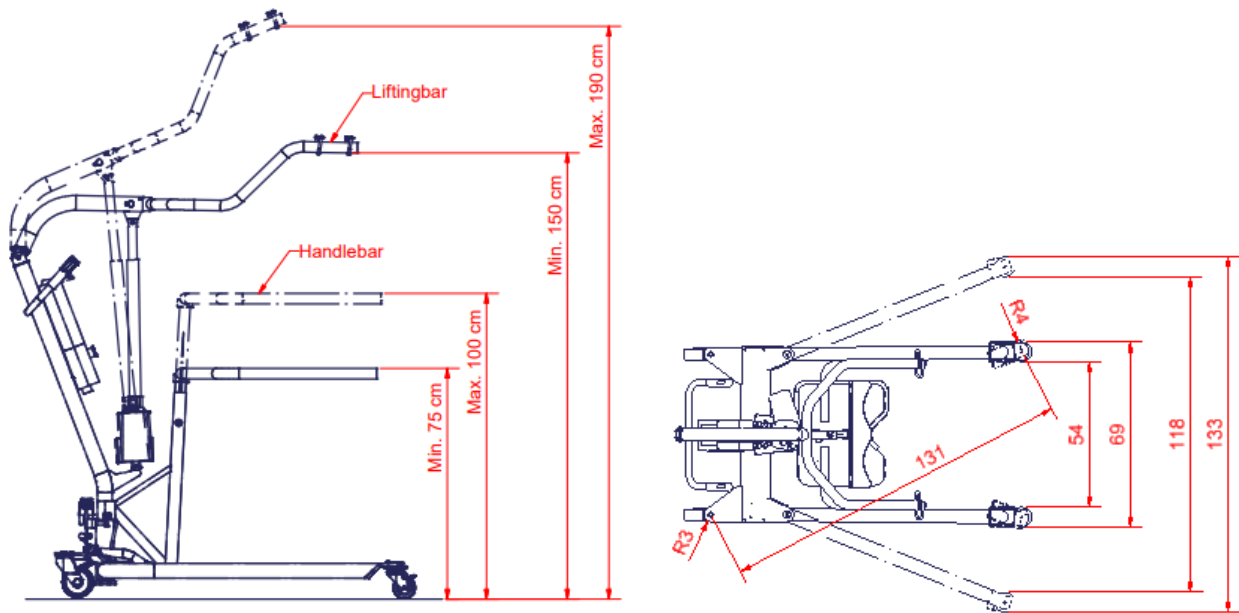
The battery must always be checked for capacity before starting work. An audible warning will sound if the battery capacity is too low. The product is equipped with an emergency stop, its function must also be checked before use.

3.8 Non clinical functions

The product has no clinical effect. This is a patient lifter.

3.9 Product dimensions

| | 25-20035 150kg | 25-20526 200kg |
|---|---------------------------|---------------------------|
| Lifting capacity | 150 kg | 200 kg |
| Min. lifting height, lifting hook | 150 cm | 150 cm |
| Max. lifting height, lifting hook | 190 cm | 190 cm |
| Lifting travel | 40 cm | 40 cm |
| Min. height of handle | 75 cm | 75 cm |
| Max. height of handle | 105 cm | 105 cm |
| Width of handle | 65 cm | 65 cm |
| Length of undercarriage | 117 cm | 122 cm |
| Length legs | 97 cm | 98 cm |
| Min. inside distance between legs | 50 cm | 54 cm |
| Max. inside distance between legs | 94 cm | 118 cm |
| Min. outside distance between legs | 65 cm | 69 cm |
| Max. outside distance between legs | 109 cm | 133 cm |
| Height of undercarriage | 12 cm | 12 cm |
| Free height under legs | 7 cm | 7 cm |
| Wheel diameter | 100/75 cm | 100/75 cm |
| Turning circle | 125 cm | 131 cm |
| <u>Weights</u> | | |
| Weight of spreader bar (lifting unit) | 5.0kg | 5.0 kg |
| Weight of handle unit | 8.5 kg | 8.5 kg |
| Weight of battery | 3.0 kg | 3.0 kg |
| Total weight | 55.0 kg | 61.5 kg |
| Approx. number of lifting operations per charging | 60 | 30 |



3.12 Complaints and adverse events

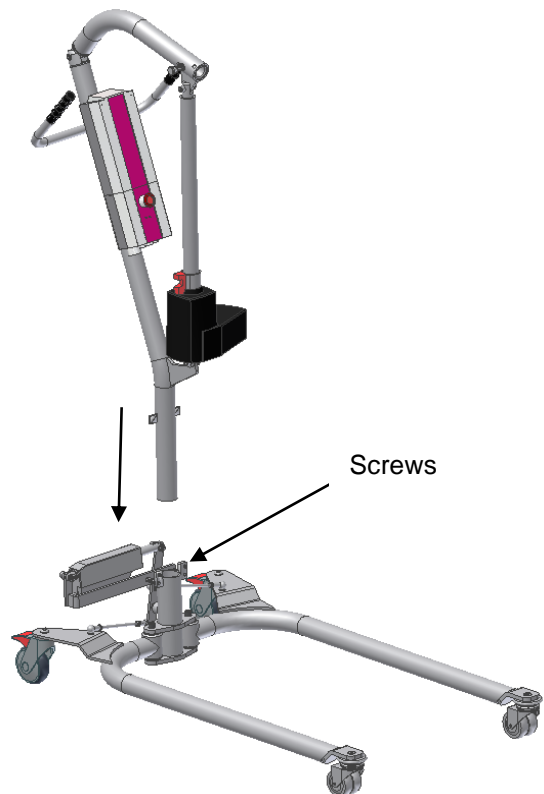
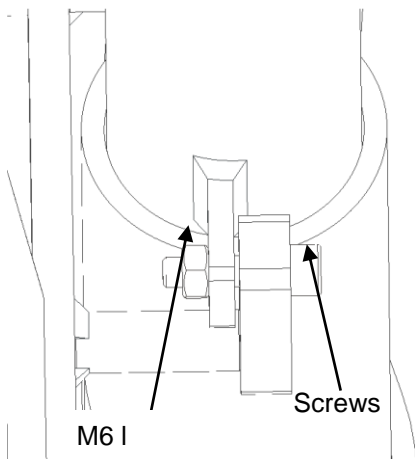
Any serious incident that has occurred in relation to the device should be reported to the manufacturer and the competent authority of the Member State in which the user and/or patient is located.

4. Instructions for use

4.1 Installation of product

Note! Assembly of 150kg and 200kg Walking Trainers is identical. The only difference is the undercarriage.

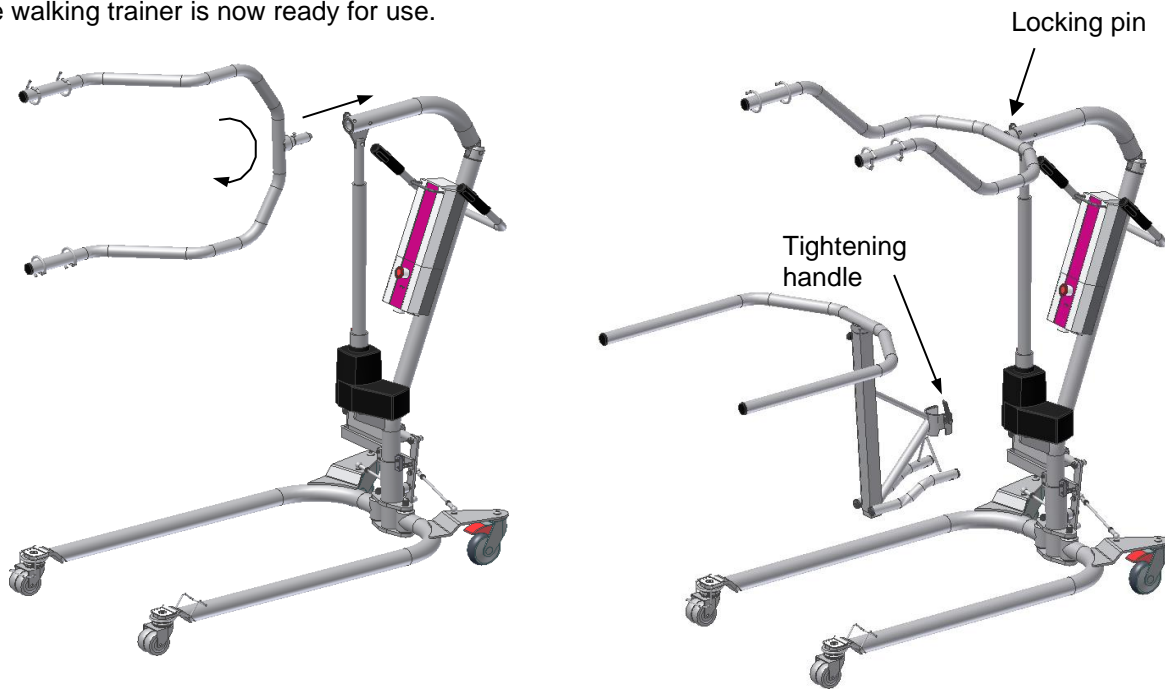
- Place the lifting mast in the mast holder of the frame. Tighten the two screws with the 5mm Insex wrench provided, and use locking nut on opposite site.
- Connect the cable from the leg spreading motor to the control unit in output terminal 2, see "Electrical component diagram"



4.2 Installation of liftig unit and hand support

- Brake the rear wheels.
- Hold the lifting unit (turn it through 90°) so that the locking pin may be pushed into the corresponding slide rail of the lifting mast.
- Push in the lifting unit.
- Now turn it 90° clockwise until a click is heard from the locking screw.
- Check that the arm has been properly locked.
- Hook the hand support on to the mast holder.
- Tighten the tightening handle on the side.

The walking trainer is now ready for use.



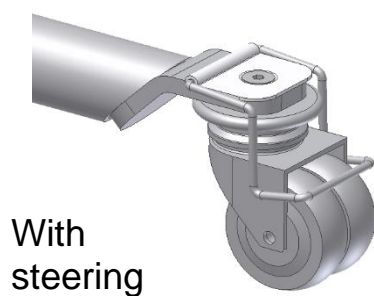
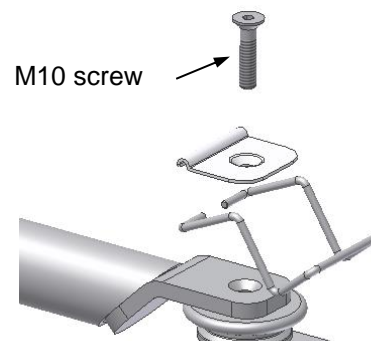
Dismounting

- Brake the rear wheels.
- Loosen the tightening handle.
- Note! Do not unscrew it completely.
- Lift the hand support off the mast holder.
- Note! It may be stuck owing to the clamping plates.
- Pull the locking screw while turning the spreader bar 90° counter-clockwise.
- The lifting unit may now be pulled out

Note! Be aware of the weight of the lifting unit.

Mounting of directional steering of the front wheels

- Dismount the M10x45 countersunk screw with washer and nut keeping the wheel in place.
- Mount plate and holder for steering using the new M10x50 countersunk screw.



4.3 Operating the product


NOTE!

It is important that you are familiar with the use of the hoist and its functions, and that it works properly. So for the best possible safety, all users of the hoist must read this user manual before using the hoist.

For the All-in-One you can use any of Ropox Domino slings.

4.3.1 Operating instructions

- Check that the emergency stop has been released. If not, turn the button clockwise until release.
- The hoist is operated by means of the hand control unit. The two upper buttons control the lifting/lowering movement, whereas the two lower buttons control the leg spreading facility. It is not possible to use two functions simultaneously.
- Check that the sling provided is correct for the lifting operation to be performed. This applies to size as well as shape. Further information about the choice of slings will be found in "Domino Slings User manual".
- The battery should be recharged regularly, to ensure that the hoist is always available (e.g. every night).


NOTE!

In case of erroneous operation of the hand control unit (e.g. too quick change of direction) the hoist does not react. Let go of the push button – wait a few seconds and press again.


Warning!

The product should always be able to travel the full range of actuation without colliding with objects. Failing to do so will compromise the product stability. Special care should be taken in ensuring that no children or adults are sited under the product as severer injury from entrapment may occur.

4.3.2 Emergency situation

Emergency stop and emergency lowering (electrical and mechanical) should be used in emergencies only. Should it be necessary to activate the emergency functions, contact the distributor before using the hoist again.

4.4 Recharging the battery

- The battery **must** be recharged after approx. 60 lifting operations – i.e. at 50% battery capacity. In case of continued use you will hear an acoustic signal. The battery can still be used, but it will affect its recharging capability.
- We recommend charging as soon as the hoist is not being used for a longer period of time, e.g. every night. The battery cannot be over-charged and it is only "healthy" for the battery to be recharged often as it increases the battery life.
- Charging is made directly in the control unit by means of the mains cable provided. Insert the cable into the wall outlet and the control unit, see drawing page 12, and switch on power. The hoist cannot be used when connected to mains voltage.
- A green light on the control unit indicates connection to mains voltage. A yellow light indicates that the battery is being recharged.
- When the battery has been fully charged, the yellow light will be out.
- Full recharging takes 4-5 hours.
- If charging is made via a wall-mounted charging station (optional) a battery may be constantly charged in the station. The batteries may be easily switched by means of the snap system on top of the battery box.

**NOTE!**

Make sure that the plug from the battery is correctly inserted in the control box, if the plug have been pulled out, before using the lift again.



4.5 Safety function, liftingmotor

The lifting motor is provided with a safety function, splejn, against jamming. If the lifting arm meets with resistance during lowering, the movement of the arm will stop automatically. Thus, a person cannot get jammed between the lifting arm and the bed.

4.6 Safety function, control unit

- protective motor switch for lifting and leg spreading, protecting against overloading
- short-circuit protection
- acoustic signal sounding when the batteries need charging
- electrical emergency lowering if the hand control unit does not work
- built-in charger

**WARNING!**

Owing to the safety function on the motor the lifting arm and spreader bar may fall freely to the spindle of the motor.

Therefore make sure that the lifting arm does not "hang", that is has always been pressed down to ensure that it rests on the spindle of the motor before and after all lifting operations. This is important as otherwise an injury may result if the lifting arm "falls" down.

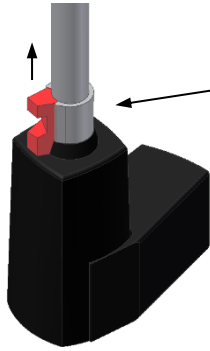
Emergency stop

If the hoist is to be stopped owing to an emergency – press the red button on the control unit. When the button has been depressed the electrical functions of the hoist cannot be activated and the battery indicator has been switched off.

4.7 Emergency lowering

If the hoist is to be lowered and the hand control unit does not work, there are two possible solutions:

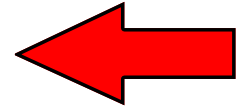
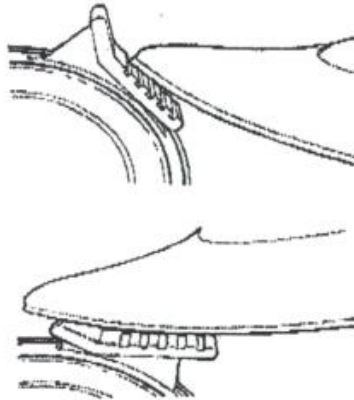
- The electrical emergency lowering of the control unit (marked emergency), see drawing page 21. Press with a ball pencil or the like and the person will be lowered slowly.
- The mechanical emergency lowering of the lifting motor. Pull up the red handle, see drawing.



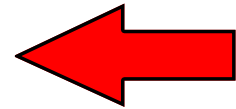
The lifting motor has a mechanical emergency lowering facility. To release it, pull the red handle.

4.8 Brakes

The hoist may be braked on the two large rear wheels. Press down the rear part of the brake with the foot to brake the hoist. Release the brake by pressing the front part of the brake with the foot.



Brake



Release



NOTE!

Never brake the hoist during lifting except when used in stand-up mode.

4.9 Transfer – walking trainer

- Before lifting a person it is important to be familiar with the walking trainer and that it works satisfactorily.
- Also, it is important to choose the right size of sling for the lifting operation to be performed. Further information about the use of slings will be found in the "Walking Trainer Manual for Slings".
- We recommend that the walking training take place on a horizontal surface. However, the walking trainer may be used on surfaces with gradients up to 5°.
- Never lift a person higher than necessary.
- Always observe the maximum load of the hoist.



Before lifting a client, try the hoist yourself.
Risk assessment shall be carried out to ensure that the correct size, type and shape of slings is being used for the patient.

4.9.1 Lifting from chair/wheelchair

- Place the sling around the client sitting in the chair/wheelchair. Close the body belt and tighten it so that it is still comfortable.
- Place the leg straps between the thighs and pull the lifting straps placed in front of the shoulders through the black loops of the leg straps. Make sure that the four grey lifting straps are in the same height before attaching them to the spreader bar.
- Increase the width between the legs of the hoist and move it towards the client.
- Place the feet of the client on the floor.
- Move the hoist so close to the client as possible.
- Make sure that the spreader bar is in the lower position.
- Place the lifting straps of the sling correctly in the hooks of the spreader bar. Check that all straps have been fitted correctly.
- Lift the client a few centimetres above the seat - STOP – and make sure that the sling is placed correctly.
- When the client is comfortable, lift him/her from the chair to standing position.
- Slowly pull the hoist away from the chair - STOP – adjust the sling and lifting height until the client is standing comfortably.
- You may now start walking training.



NOTE!
The wheelchair must be braked during transfer to and from the chair.

4.9.2 Using the walking trainer

- The carer may walk in front of or beside the walking trainer, instructing or supporting the client.
- Raising or lowering the sling frame will relieve the client depending on the phase of walking training.
- Use the hand support to begin with in order to give the client something to hold on to and to use for pushing/steering.



- During the last phase of the walking training the client may use the hand support only without the support of the sling.
- The steering devices of the two front wheels contribute to steering the walking trainer, e.g. when persons with hemiplegia start walking training.

4.9.2 Placing in chair/wheelchair

To place a person in a chair/wheelchair, do the procedures on the opposite side in reverse order:

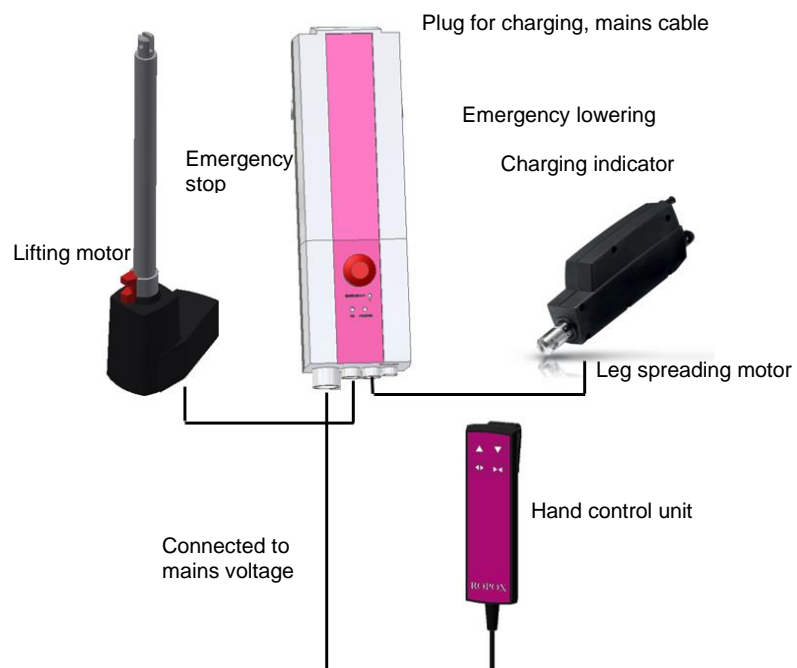
- Increase the width between the legs of the walking trainer and move it to the chair.
- Make sure that the client is positioned correctly above the chair and lower the hoist slowly.
- Check that the client is positioned correctly during the entire operation.
- When assisting a client in getting back into the chair, lower the client so that he/she just touches the chair.
- If the chair can be tilted a little backward it is easier to place the client correctly.
- If two assistants are present, one may press gently on the knees of the client.

4.10 Height adjustment of hand support

Press red button, afterwards pull locking tap. Hand support can now be pulled upwards or pushed downwards for adjustment of correct height for user.



4.11 Electrical component diagram



5. Trouble shooting


If the walking trainer does not work, check and test the following procedures before contacting an authorised distributor.

- Has the battery been charged?
- Has the emergency stop been released?
- Have all plugs been inserted correctly?
- Does the hand control unit work properly and has it been mounted correctly?
- Try with another hand control unit or charger.
- If the lifting arm cannot be lowered by means of the hand control unit, use mechanical or electrical emergency lowering, and the lifting arm will come down.

| Symptom | Possible cause | Action |
|--|---|--|
| Indicator for mains voltage does not light up | - Mains voltage not connected - Control unit defective | - Connect mains voltage - Replace the control unit |
| The motors do not start. A click is heard from the relays of the control unit | - The plug has not been correctly inserted into the control unit - Motor defective - Control unit defective | - - Insert the motor plug correctly into the control unit - Replace the motor - Replace the control unit |
| The motors do not start. No click is heard from the relays of the control unit | - Control unit defective - Hand control unit defective | - Replace the control unit - Replace the hand control unit |
| The control unit is completely dead. No click is heard from the relays of the control unit | - Battery completely discharged - Battery defective | - Charge the battery - Replace the battery |
| The control unit is in order except for one direction of one channel | - Hand control unit defective - Control unit defective | - Replace the hand control unit - Replace the control unit |

6. Cleaning

Clean the walking trainer with a damp cloth wrung in warm water with a mild detergent. Electrical components may be dried with a firmly wrung cloth. Do not use water directly on these components. Never use solvents.

| | |
|---|---|
|  | <p>NOTE!</p> <p>Do not use cleaning agents containing abrasive e.g. scouring powder, steel wool, scouring sponge.</p> <p>This product is not designed to be sterilized, autoclaving and sterilization beyond normal cleaning is may possibly change the product safety and function.</p> |
|---|---|

Preapproved cleaning agents

| Trade name | Opløsning |
|-----------------------------|-----------------------|
| Acticlor plus | 1000ppm |
| S90 sanirens | 1-3% persyre |
| FUTUR, Alkalisk rens | 1% Opløsning [pH 9,5] |
| Overfladedesinfektion | 70% Ethanol |
| Suverent Universalrengøring | 1% Opløsning [pH 8] |

7. Maintenance



Notification!

Failing to comply with periodic maintenance may result of degrading of product function and safety.

7.1 Periodic maintenance

Always make sure that the mechanical and electrical systems of the hoist operate satisfactorily. In case of malfunction stop the hoist and check or repair it, as required. Malfunction may be a symptom of a defect, which may become worse and present a safety risk in critical situations. It is therefore important to check the hoist as described below.

7.2 Daily check

- | | |
|--------------|---|
| <u>Sling</u> | <ol style="list-style-type: none"> 1. Check that the slings are clean, If not, send them to the wash. 2. Check for wear and that the seams are intact and not frayed. A worn sling must be replaced. |
| <u>Hoist</u> | <ol style="list-style-type: none"> 3. Check that the hand control unit works satisfactorily and is mounted correctly. 4. Check that cables have been correctly inserted into the control unit. 5. Check visually that shaft and bolted joints run smoothly and silently. 6. Keep the hoist clean. A clean hoist is safer and has a longer life. |

7.3 Monthly maintenance

- | | |
|--------------|---|
| <u>Sling</u> | <ol style="list-style-type: none"> 1. Inspect the slings carefully and replace them in case of visible defects or wear. |
| <u>Hoist</u> | <ol style="list-style-type: none"> 2. Check that hand control unit, control unit and battery have no visible defects. 3. Check that cables have been inserted correctly and are undamaged. 4. Check that the lifting motor is not bent and is undamaged. 5. Check that all shaft and bolts joints are undamaged and stable. Worn parts should be replaced 6. Check that the wheels run smoothly. Clean them once a month |

7.4 Yearly inspection

Preventive service **must** be made once a year. Follow the procedures below must be followed.

- Forms to service report

Take a copy off the forms on page 4 and 5 and use them when filling out the service report. We recommend to scale them up in A4 size

- Visual inspection

Inspect hoist frame and weldings for wear, skews or any other damage

- Testing

Check all functions with and without load

Check emergency stop

Check battery and charger

- Mechanical inspection, se also section 7.5

Inspect that all parts is moving freely and without any abnormal noise

OBS! Bolt M6x50 holding Spreader bar should be dismantled and inspected visually

OBS! Axle holding lifting arm should be dismantled and inspected visually

Inspect that bolts are tight

- Electric inspection, also see also section 7,6

Check actuator for damage, noise and the fixtures

Check the battery voltage with max load and a full lifting cycle. If below 19V the battery needs to be changed.

Replace defective battery, if any

Check wires for damage

Check all plugs and sockets

7.5 Maintenance report mechanical parts

| | | | | | |
|--|--------------------------|-------------------|-----------------|-----------------|--|
| Invoice address: | | Delivery address: | | | |
| Repair | Mounting | Service | | Warranty | |
| Lift type: | | Serial No. | | | |
| Inspection carried out | OK | defective | repaired | replaced | |
| Lubrication of wheels | | | | | |
| Lubrication of load bearing shafts and hooks | | | | | |
| Welds | | | | | |
| Bolts / bushings | | | | | |
| Mast and arm connection | | | | | |
| Arm and lifting accessories | | | | | |
| Test of the leg-spreading function | | | | | |
| Switches and safety functions | | | | | |
| Test of batteries and recharging function | | | | | |
| Test of the seams of the Domino slings | | | | | |
| All bolts | | | | | |
| Lifting motor and leg-spreading motor. See separat pages regarding motors | | | | | |
| Other | | | | | |
| Functional test of the lift | | | | | |
| | | | | | |
| Consumption of spare parts | | | | | |
| Spare part No: | Products: | | | | |
| | | | | | |
| | | | | | |
| | | | | | |
| | | | | | |
| Comments: | | | | | |
| Milage: | Time consumption: | | | | |
| Date: | Performed by: | | | | |

7.6 Maintenance report actuator/lifting motor

| | | | |
|---|--------------------------|-------------------|----------------|
| Invoice address: | | Delivery address: | |
| Repair | Mounting | Service | Warranty |
| Lift type: | | Serial No. | |
| Inspection carried out | OK | Not OK | Remarks |
| Powerconsumption without load | | | |
| Powerconsumption with max. load | | | |
| Noise | | | |
| Plastic | | | |
| Wires and cords | | | |
| Straightness and outbending when the actuator is completely out | | | |
| Looseness | | | |
| Fixing points | | | |
| Marks and dents | | | |
| Other | | | |
| Consumption of spare parts | | | |
| Spare part No: | Products: | | |
| | | | |
| | | | |
| | | | |
| | | | |
| Comments: | | | |
| Milage: | Time consumption: | | |
| Date: | Performed by: | | |

7.7 Lifetime of actuator/liftingmotor

A service technician fill out the below points from the user information

How often is the lift used pr. day :

Actuators production date :

Expected changing of actuator :

Table to determine an actuators lifetime

Note!! The lifting actuator should be changed when it is max. 6 years or after 10.000 strokes.

Continue normal use

Consider

Actuator should be changed

| Lifts pr. day | Age in years | | | | | | | | | |
|------------------|--------------|-------|-------|-------|-------|-------|-------|-------|-------|--------|
| | 1 | 2 | 3 | 4 | 5 | 6 | 7 | 8 | 9 | 10 |
| 1 | 365 | 730 | 1095 | 1460 | 1825 | 2190 | 2555 | 2920 | 3285 | 3650 |
| 2 | 730 | 1460 | 2190 | 2920 | 3650 | 4380 | 5110 | 5840 | 6570 | 7300 |
| 3 | 1095 | 2190 | 3285 | 4380 | 5475 | 6570 | 7665 | 8760 | 9855 | 10950 |
| 4 | 1460 | 2920 | 4380 | 5840 | 7300 | 8760 | 10220 | 11680 | 13140 | 14600 |
| 5 | 1825 | 3650 | 5475 | 7300 | 9125 | 10950 | 12775 | 14600 | 16425 | 18250 |
| 6 | 2190 | 4380 | 6570 | 8760 | 10950 | 13140 | 15330 | 17520 | 19710 | 21900 |
| 7 | 2555 | 5110 | 7665 | 10220 | 12775 | 15330 | 17885 | 20440 | 22995 | 25550 |
| 8 | 2920 | 5840 | 8760 | 11680 | 14600 | 17520 | 20440 | 23360 | 26280 | 29200 |
| 9 | 3285 | 6570 | 9855 | 13140 | 16425 | 19710 | 22995 | 26280 | 29565 | 32850 |
| 10 | 3650 | 7300 | 10950 | 14600 | 18250 | 21900 | 25550 | 29200 | 32850 | 36500 |
| 11 | 4015 | 8030 | 12045 | 16060 | 20075 | 24090 | 28105 | 32120 | 36135 | 40150 |
| 12 | 4380 | 8760 | 13140 | 17520 | 21900 | 26280 | 30660 | 35040 | 39420 | 43800 |
| 13 | 4745 | 9490 | 14235 | 18980 | 23725 | 28470 | 33215 | 37960 | 42705 | 47450 |
| 14 | 5110 | 10220 | 15330 | 20440 | 25550 | 30660 | 35770 | 40880 | 45990 | 51100 |
| 15 | 5475 | 10950 | 16425 | 21900 | 27375 | 32850 | 38325 | 43800 | 49275 | 54750 |
| 16 | 5840 | 11680 | 17520 | 23360 | 29200 | 35040 | 40880 | 46720 | 52560 | 58400 |
| 17 | 6205 | 12410 | 18615 | 24820 | 31025 | 37230 | 43435 | 49640 | 55845 | 62050 |
| 18 | 6570 | 13140 | 19710 | 26280 | 32850 | 39420 | 45990 | 52560 | 59130 | 65700 |
| 19 | 6935 | 13870 | 20805 | 27740 | 34675 | 41610 | 48545 | 55480 | 62415 | 69350 |
| 20 | 7300 | 14600 | 21900 | 29200 | 36500 | 43800 | 51100 | 58400 | 65700 | 73000 |
| 21 | 7665 | 15330 | 22995 | 30660 | 38325 | 45990 | 53655 | 61320 | 68985 | 76650 |
| 22 | 8030 | 16060 | 24090 | 32120 | 40150 | 48180 | 56210 | 64240 | 72270 | 80300 |
| 23 | 8395 | 16790 | 25185 | 33580 | 41975 | 50370 | 58765 | 67160 | 75555 | 83950 |
| 24 | 8760 | 17520 | 26280 | 35040 | 43800 | 52560 | 61320 | 70080 | 78840 | 87600 |
| 25 | 9125 | 18250 | 27375 | 36500 | 45625 | 54750 | 63875 | 73000 | 82125 | 91250 |
| 26 | 9490 | 18980 | 28470 | 37960 | 47450 | 56940 | 66430 | 75920 | 85410 | 94900 |
| 27 | 9855 | 19710 | 29565 | 39420 | 49275 | 59130 | 68985 | 78840 | 88695 | 98550 |
| 28 | 10220 | 20440 | 30660 | 40880 | 51100 | 61320 | 71540 | 81760 | 91980 | 102200 |
| 29 | 10585 | 21170 | 31755 | 42340 | 52925 | 63510 | 74095 | 84680 | 95265 | 105850 |

8. Components part list

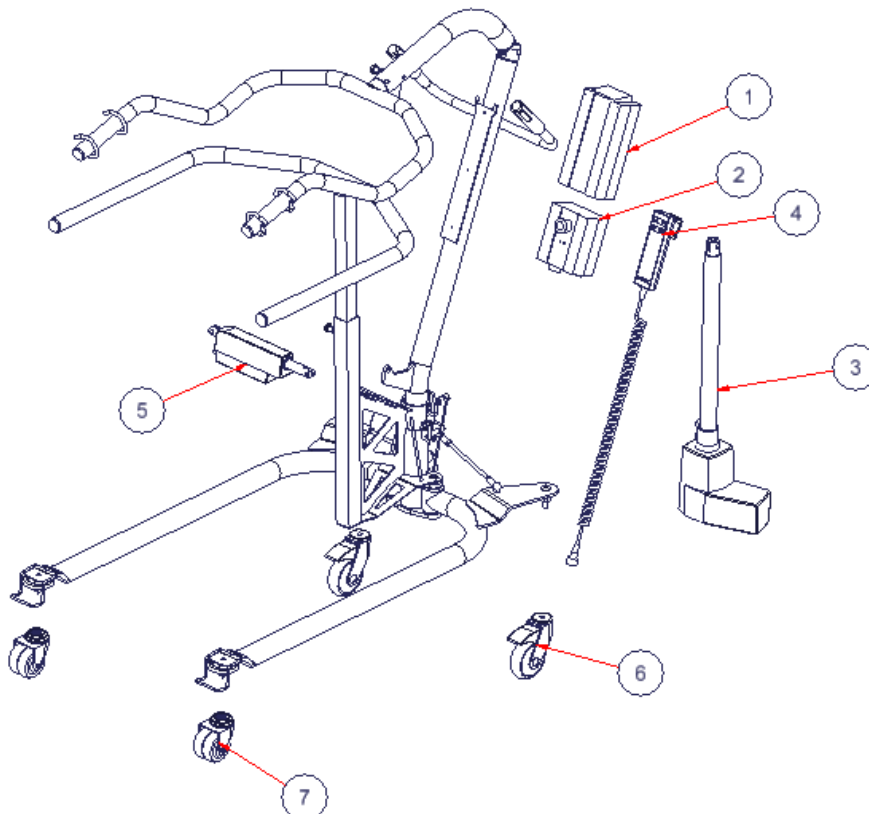


Notification!

Ropox will make parts list and circuit diagrams available for extraordinary maintenance and repair beyond what is described in this manual. Repair beyond what is described in this manual may only be done by Ropox designated service personnel.

8.1 Spare parts

| Position | Description | Number in product | Item no. |
|----------|---------------------|-------------------|--------------|
| 1 | Battery | 1 | 25*29030-002 |
| 2 | Control box | 1 | 25*29020-002 |
| 3 | Lifting motor | 1 | 25-20235-9 |
| 4 | Hand control unit | 1 | 25-29050-9 |
| 5 | Leg spreading motor | 1 | 25-20212-9 |
| 6 | Brake wheels | 2 | 25-98202-9 |
| 7 | Wheels | 2 | 25*29940-002 |



9. Environmental protection

The product is not intended to be disposed as municipal waste. Proper disassembly, sorting and disposal of components must be done by waste disposal professionals.



| Part | Disposal recommendation |
|------------------|-------------------------|
| Control box | Electronics |
| Motors | Electronics |
| Handcontrol unit | Electronics |
| Battery | Electronics |
| Handle | Hard plastic |
| Frame | Steel waste |
| Wheel | Hard plastic |

10. Electro magnetic compability

10.1 Suitable Environments

The device is suitable for use at home, at daycare centres, at day centres for persons with physical or mental disabilities or at hospitals except near active HF surgical equipment and the RF shielded room of an medical electrical system for magnetic resonance imaging, where the intensity of electromagnetic disturbances is high.

10.2 Cables

| Cable component | Length |
|---------------------------|------------------------|
| Hand control spiral cable | Approx. 2,4m extended. |

| | |
|--|--|
| | <p>Warning !</p> <p>Use of accessories, transducers and cables other than those specified or provided by the manufacturer of this could result in increased electromagnetic emissions or decreased electromagnetic immunity of this equipment and result in improper operation.</p> |
|--|--|

10.3 RF portable equipment

| | |
|--|---|
| | <p>Warning !</p> <p>Portable RF communications equipment (including peripherals such as antenna cables and external antennas) should be used no closer than 30 cm (12 inches) to any part of the device, including cables specified by the manufacturer. Otherwise, degradation of the performance of this equipment could result.</p> |
|--|---|